

# Pilot Bore Sprockets

## BS Pilot Bore Sprockets

06B 3/8" x 7/32"

SPROCKET		mm	CHAIN		mm
Tooth Radius $r_3$	10.0		Pitch	9.525	
Chamfer c	1.0		Width Between Inner Plates	5.720	
Tooth Width $b_1$	5.2		Roller Diameter	6.350	
Tooth Width B1	5.3				
Tooth Width B2	15.4				
Tooth Width B3	25.6				

Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex			Duplex			Triplex			Type
			Hub Dia $d_m$	Length thro' Bore A	Stock Bore D1	Hub Dia $d_m$	Length thro' Bore A	Stock Bore D1	Hub Dia $d_m$	Length thro' Bore A	Stock Bore D1	
8	28.0	24.89	15	22	8	15	22	8	15	32	8	1
9	31.0	27.85	18	22	8	18	22	8	18	32	8	1
10	34.0	30.82	20	22	8	20	22	8	20	32	10	1
11	37.0	33.80	22	25	8	22	25	10	22	35	12	1
12	40.0	36.80	25	25	8	25	25	10	25	35	12	1
13	43.0	39.80	28	25	10	28	25	10	28	35	12	1
14	46.3	42.80	31	25	10	31	25	10	31	35	12	1
15	49.3	45.81	34	25	10	34	25	10	34	35	12	1
16	52.3	48.82	37	28	10	37	30	12	37	35	12	1
17	55.3	51.83	40	28	10	40	30	12	40	35	12	1
18	58.3	54.85	43	28	10	43	30	12	43	35	12	1
19	61.3	57.87	45	28	10	46	30	12	46	35	12	1
20	64.3	60.89	46	28	10	49	30	12	49	35	12	1
21	68.0	63.91	48	28	12	52	30	16	52	40	16	1
22	71.0	66.93	50	28	12	55	30	16	55	40	16	1
23	73.5	69.95	52	28	12	58	30	16	58	40	16	1
24	77.0	72.97	54	28	12	61	30	16	61	40	16	1
25	80.0	76.00	57	28	12	64	30	16	64	40	16	1
26	83.0	79.02	60	28	12	67	30	16	67	40	16	1
27	86.0	82.04	60	28	12	70	30	16	70	40	16	1
28	89.0	85.07	60	28	12	73	30	16	73	40	16	1
29	92.0	88.09	60	28	12	76	30	16	76	40	16	1
30	94.7	91.12	60	28	12	79	30	16	79	40	16	1
31	98.3	94.15	65	30	14	80	30	16	80	40	16	1
32	101.3	97.17	65	30	14	80	30	16	80	40	16	1
33	104.3	100.20	65	30	14	80	30	16	80	40	16	1
34	107.3	103.23	65	30	14	80	30	16	85	40	16	1
35	110.4	106.26	65	30	14	80	30	16	85	40	16	1
36	113.4	109.29	70	30	14	90	30	16	90	40	16	1
37	116.4	112.32	70	30	14	90	30	16	90	40	16	1
38	119.5	115.34	70	30	14	90	30	16	90	40	16	1
39	122.5	118.37	70	30	14	90	30	16	90	40	16	1
40	125.5	121.40	70	30	14	90	30	16	90	40	16	1
38	119.5	115.34	70	32	20	80	40	20	90	56	24	2
45	140.7	136.54	70	32	20	80	40	20	90	56	24	2
57	176.9	172.91	70	32	20	80	40	20	90	56	24	2
76	234.9	230.49	70	32	20	80	40	20	100	56	24	2
95	292.5	288.08	80	40	20	90	45	20	100	56	24	2
114	349.6	345.68	80	40	20	95	45	20	100	56	24	2

Every effort has been taken to ensure that the data listed in this catalogue is correct. Challenge accepts no liability for any inaccuracies or damage caused. All dimensions in millimetres unless otherwise stated.

# Sprockets

## Taper Bore Sprockets

### BS Taper Bore Sprockets

**06B**     **3/8" x 7/32"**

SPROCKET	mm	CHAIN	mm
Tooth Radius $r_3$	10.0	Pitch	9.525
Chamfer $c$	1.0	Width Between Inner Plates	5.720
Tooth Width $b_1$	5.2	Roller Diameter	6.350
Tooth Width $B_1$	5.3		
Tooth Width $B_2$	15.4		
Tooth Width $B_3$	25.6		

Type 1 (C45)    Type 2 (GG22)    Type 3 (C45)    Type 4 (GG22)    Type 7 (C45)    Type 8 (GG22)    Type 9 (C45)    Type 10 (GG22)

Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex					Duplex					Triplex				
			Ref	Hub Dia $d_m$	Length thro' Bore A	Taper Bush	Type	Ref	Hub Dia $d_m$	Length thro' Bore A	Taper Bush	Type	Ref	Hub Dia $d_m$	Length thro' Bore A	Taper Bush	Type
17	55.3	51.83	31-17	45	22	1008	1	32-17	41	22	1008	3	33-17	-	25.6	1008	9
18	58.3	54.85	31-18	45	22	1008	1	32-18	43	22	1008	3					
19	61.3	57.87	31-19	45	22	1008	1	32-19	46	22	1008	3	33-19	-	25.6	1008	9
20	64.3	60.89	31-20	46	22	1008	1	32-20	48	22	1008	3					
21	68.0	63.91	31-21	46	22	1008	1	32-21	49	22	1008	3	33-21	-	25.6	1008	9
22	71.0	66.93	31-22	50	22	1108	1	32-22	52	22	1108	3					
23	73.5	69.95	31-23	63	25	1210	1	32-23	59	25	1210	3	33-23	-	25.6	1210	9
24	77.0	72.97	31-24	63	25	1210	1	32-24	61	25	1210	3					
25	80.0	76.02	31-25	63	25	1210	1	32-25	64	25	1210	3	33-25	-	25.6	1210	9
26	83.0	79.02	31-26	63	25	1210	1	32-26	65	25	1210	3					
27	86.0	82.02	31-27	63	25	1210	1	32-27	70	25	1210	3	33-27	-	25.6	1210	9
28	89.0	85.07	31-28	63	25	1210	1	32-28	70	25	1210	3					
30	94.7	91.12	31-30	63	25	1210	1	32-30	75	25	1210	3	33-30	79.0	36.0	1615	7
38	119.5	115.35	31-38	70	25	1210	1	32-38	80	25	1610	3	33-38	90.0	36.0	1615	7
45	140.7	136.55	31-45	70	25	1210	1	32-45	80	25	1610	3					
38	119.5	115.35	31-38	70	25	1210	2	32-38	80	25	1610	4	33-38	-	25.6	1610	10
45	140.7	136.55	31-45	70	25	1210	2	32-45	80	25	1610	4	33-45	-	25.6	1610	10
57	176.9	172.91	31-57	70	25	1210	2	32-57	80	25	1610	4	33-57	-	25.6	1610	10
76	234.9	230.49	31-76	70	25	1210	2	32-76	80	25	1610	4	33-76	-	25.6	1610	10
95	292.5	288.08	31-95	80	25	1210	2	32-95	90	25	1610	4					
114	349.6	345.68	31-114	80	25	1610	2	32-114	95	32	2012	4	33-114	95.0	32.0	2012	8

All dimensions in millimetres unless otherwise stated. Every effort has been taken to ensure that the data listed in this catalogue is correct. Challenge accepts no liability for any inaccuracies or damage caused.